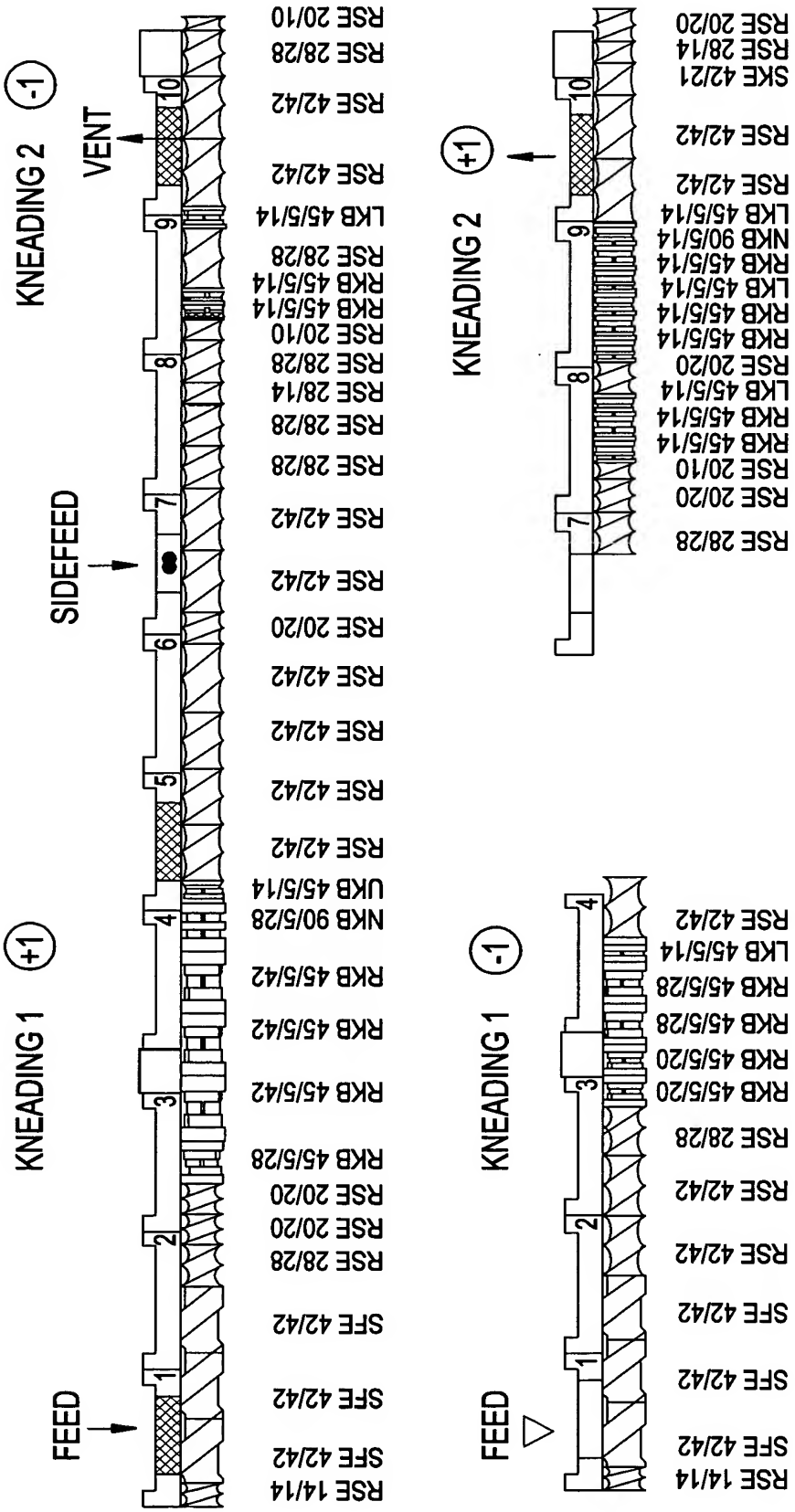
FIG. 1


FEED
KNEADING 1 (+1)
SIDEFEED
KNEADING 2 (-1)
VENT
KNEADING 2 (+1)
KNEADING 1 (-1)
FEED
RSE 14/14
SFE 42/42
SFE 42/42
SFE 42/42
RSE 28/28
RSE 20/20
RSE 20/20
RKB 45/5/42
RKB 45/5/42
NKB 90/5/28
UKB 45/5/14
RSE 42/42
RSE 42/42
RSE 42/42
RSE 20/20
RSE 42/42
RSE 28/28
RSE 28/28
RSE 28/14
RSE 20/10
RKB 45/5/14
RKB 45/5/14
LKB 45/5/14
RSE 28/28
RSE 42/42
RSE 42/42
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RSE 28/28
RSE 42/42
SFE 42/42
RKB 45/5/28
RKB 45/5/20
RKB 45/5/20
RSE 28/28
RSE 42/42
RSE 42/42
SFE 42/42
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RSE 14/14
LKB 45/5/14
RKB 45/5/28
RKB 45/5/28
RKB 45/5/28
RSE 42/42
RSE 28/28
RSE 20/20
RSE 20/10
RKB 45/5/14
RKB 45/5/14
LKB 45/5/14
RSE 20/20
LKB 45/5/14
RKB 45/5/14
RKB 45/5/14
RKB 45/5/14
LKB 45/5/14
RKB 45/5/14
NKB 90/5/14
LKB 45/5/14
RSE 42/42
RSE 42/42
SKE 42/21
RSE 28/14
RSE 20/20